



# SAFETY DATA SHEET

DDP Specialty Electronic Materials US,  
LLC

**Product name:** U428 Plus HV Primerless to Auto Glass  
Urethane Adhesive

**Issue Date:** 02/23/2023

**Print Date:** 09/30/2024

DDP Specialty Electronic Materials US, LLC encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

## 1. IDENTIFICATION

**Product name:** U428 Plus HV Primerless to Auto Glass Urethane Adhesive

**Recommended use of the chemical and restrictions on use**

**Identified uses:** A urethane adhesive -- For use in automotive applications.

**COMPANY IDENTIFICATION**

DDP Specialty Electronic Materials US,  
LLC  
974 Centre Road, Building 730,  
Wilmington DE 19805  
UNITED STATES

**Customer Information Number:**

833-338-7668  
SDSQuestion-NA@dupont.com

**EMERGENCY TELEPHONE NUMBER**

**24-Hour Emergency Contact:** 1-800-424-9300

**Local Emergency Contact:** 800-424-9300

## 2. HAZARDS IDENTIFICATION

**Hazard classification**

GHS classification in accordance with 29 CFR 1910.1200

Not a hazardous substance or mixture.

Respiratory sensitisation - Category 1

Skin sensitisation - Category 1

**Other hazards**

No data available

## 3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a mixture.

**Component**

**CASRN**

**Concentration**

|  |            |                   |
|--|------------|-------------------|
| Diisononyl phthalate                       | 28553-12-0 | > 15.0 - < 25.0 % |
| 4,4' -Methylenediphenyl diisocyanate       | 101-68-8   | < 0.99 %          |
| Tris(nonylphenyl) phosphite                | 26523-78-4 | < 0.99 %          |
| Hexamethylene-1,6-diisocyanate homopolymer | 28182-81-2 | < 0.99 %          |

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## **4. FIRST AID MEASURES**

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### **Description of first aid measures**

#### **General advice:**

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

**Inhalation:** Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

**Skin contact:** Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation persists. Wash clothing before reuse. An MDI skin decontamination study demonstrated that cleaning very soon after exposure is important, and that a polyglycol-based skin cleanser or corn oil may be more effective than soap and water. This may also apply to other isocyanates. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands. Suitable emergency safety shower facility should be available in work area.

**Eye contact:** Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

**Ingestion:** If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

#### **Most important symptoms and effects, both acute and delayed:**

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

#### **Indication of any immediate medical attention and special treatment needed**

**Notes to physician:** Maintain adequate ventilation and oxygenation of the patient. May cause respiratory sensitization or asthma-like symptoms. Bronchodilators, expectorants and antitussives may be of help. Treat bronchospasm with inhaled beta2 agonist and oral or parenteral corticosteroids. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. May cause asthma-like (reactive airways) symptoms. Bronchodilators, expectorants, antitussives and corticosteroids may be of help. If you are sensitized to diisocyanates, consult your physician regarding working with other respiratory irritants or sensitizers. Treatment of exposure should be directed at the control of

symptoms and the clinical condition of the patient. Excessive exposure may aggravate preexisting asthma and other respiratory disorders (e.g. emphysema, bronchitis, reactive airways dysfunction syndrome).

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## **5. FIREFIGHTING MEASURES**

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**Suitable extinguishing media:** Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective. Water fog, applied gently may be used as a blanket for fire extinguishment.

**Unsuitable extinguishing media:** Do not use direct water stream. May spread fire.

### **Special hazards arising from the substance or mixture**

**Hazardous combustion products:** During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Nitrogen oxides. Carbon monoxide. Carbon dioxide. Combustion products may include trace amounts of: Hydrogen cyanide.

**Unusual Fire and Explosion Hazards:** Product reacts with water. Reaction may produce heat and/or gases. Any closed container may rupture when exposed to extreme heat in a fire situation. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids. Dense smoke is produced when product burns.

### **Advice for firefighters**

**Fire Fighting Procedures:** Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Do not use direct water stream. May spread fire. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage. Water fog, applied gently may be used as a blanket for fire extinguishment. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage. Review the "Accidental Release Measures" and the "Ecological Information" sections of this (M)SDS.

**Special protective equipment for firefighters:** Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

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## **6. ACCIDENTAL RELEASE MEASURES**

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**Personal precautions, protective equipment and emergency procedures:** Isolate area. Keep unnecessary and unprotected personnel from entering the area. Keep upwind of spill. Ventilate area of leak or spill. Refer to section 7, Handling, for additional precautionary measures. See Section 10

for more specific information. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

**Environmental precautions:** Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

**Methods and materials for containment and cleaning up:** Contain spilled material if possible. Absorb with materials such as: Cat litter. Sand. Sawdust. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

## 7. HANDLING AND STORAGE

**Precautions for safe handling:** Avoid contact with eyes, skin, and clothing. Avoid prolonged or repeated contact with skin. Avoid breathing vapor. Wash thoroughly after handling. Keep container closed. Use with adequate ventilation. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

### Advice on general occupational hygiene

Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating. Ensure that eye flushing systems and safety showers are located close to the working place.

**Conditions for safe storage:** Protect from atmospheric moisture. Store in a dry place.

### Storage stability

#### Storage temperature:

> 5 - < 35 °C (> 41 - < 95 °F)

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

| Component                                  | Regulation  | Type of listing   | Value                 |
|--|---|-------------------|-----------------------|
| 4,4' -Methylenediphenyl diisocyanate       | DUPONT AEL  | AEL * Vapour      | 2.5 Parts per billion |
|  | DUPONT AEL  | AEL * Vapour      | 20 Parts per billion  |
|  | DUPONT AEL  | AEL * particulate | 0.025 mg/m3           |
|  | ACGIH   | TWA               | 0.005 ppm             |
|  | Further information: resp sens: Respiratory sensitization   |                   |                       |
|  | OSHA Z-1  | C                 | 0.2 mg/m3 0.02 ppm    |
|  | Further information: (b): The value in mg/m3 is approximate.; ®: Ceiling limit is to be determined from breathing-zone air samples. |                   |                       |
|  | OSHA P0   | C                 | 0.2 mg/m3 0.02 ppm    |
| Hexamethylene-1,6-diisocyanate homopolymer | Dow IHG   | TWA               | 0.1 mg/m3             |
|  | Further information: DSEN, RSEN: Skin and respiratory sensitizer  |                   |                       |
|  | Dow IHG   | STEL              | 0.3 mg/m3             |

Further information: DSEN, RSEN: Skin and respiratory sensitizer

Although some of the components of this product may have exposure guidelines, no exposure would be expected under normal handling conditions due to the physical state of the material.

### **Exposure controls**

**Engineering controls:** Use only with adequate ventilation. Local exhaust ventilation may be necessary for some operations. Provide general and/or local exhaust ventilation to control airborne levels below the exposure guidelines. Exhaust systems should be designed to move the air away from the source of vapor/aerosol generation and people working at this point. The odor and irritancy of this material are inadequate to warn of excessive exposure.

**Hygiene measures:** Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating. Ensure that eye flushing systems and safety showers are located close to the working place.

### **Individual protection measures**

**Eye/face protection:** Use safety glasses (with side shields).

#### **Skin protection**

**Hand protection:** Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Butyl rubber. Chlorinated polyethylene. Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Examples of acceptable glove barrier materials include: Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyvinyl chloride ("PVC" or "vinyl"). Viton. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

**Other protection:** Use chemical protective clothing resistant to this material, when there is any possibility of skin contact.

**Respiratory protection:** Atmospheric levels should be maintained below the exposure guideline. When atmospheric levels may exceed the exposure guideline, use an approved air-purifying respirator equipped with an organic vapor sorbent and a particle filter. For situations where the atmospheric levels may exceed the level for which an air-purifying respirator is effective, use a positive-pressure air-supplying respirator (air line or self-contained breathing apparatus). For emergency response or for situations where the atmospheric level is unknown, use an approved positive-pressure self-contained breathing apparatus or positive-pressure air line with auxiliary self-contained air supply. The following should be effective types of air-purifying respirators: Organic vapor cartridge with a particulate pre-filter.

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## **9. PHYSICAL AND CHEMICAL PROPERTIES**

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### **Appearance**

|                       |                        |
|-----------------------|------------------------|
| <b>Physical state</b> | Paste                  |
| <b>Color</b>          | Black                  |
| <b>Odor</b>           | odourless              |
| <b>Odor Threshold</b> | No test data available |

|  |  |
|--|--|
| pH                                     | Substance/mixture is non-soluble (in water).                 |
| Melting point/range                    | No test data available                                       |
| Freezing point                         | No test data available                                       |
| Boiling point (760 mmHg)               | No test data available                                       |
| Flash point                            | >110 °C ( 230 °F) <i>Pensky-Martens Closed Cup ASTM D 93</i> |
| Evaporation Rate (Butyl Acetate = 1)   | No data available  |
| Flammability (solid, gas)              | No data available  |
| Lower explosion limit                  | No test data available                                       |
| Upper explosion limit                  | No test data available                                       |
| Vapor Pressure                         | No data available  |
| Relative Vapor Density (air = 1)       | No data available  |
| Relative Density (water = 1)           | 1.160 <i>ASTM D1475</i>                                      |
| Water solubility                       | No data available  |
| Partition coefficient: n-octanol/water | No data available  |
| Auto-ignition temperature              | No data available  |
| Decomposition temperature              | No test data available                                       |
| Dynamic Viscosity                      | No test data available                                       |
| Kinematic Viscosity                    | No test data available                                       |
| Explosive properties                   | No test data available                                       |
| Oxidizing properties                   | No test data available                                       |
| Molecular weight                       | No data available  |
| Volatile Organic Compounds             | 0.06 lb/gal <i>EPA Method No. 24</i> (typical value)         |

NOTE: The physical data presented above are typical values and should not be construed as a specification.

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## 10. STABILITY AND REACTIVITY

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**Reactivity:** No dangerous reaction known under conditions of normal use.

**Chemical stability:** Stable under recommended storage conditions. See Storage, Section 7.

**Possibility of hazardous reactions:** Polymerization will not occur.

**Conditions to avoid:** Some components of this product can decompose at elevated temperatures. Avoid moisture.

**Incompatible materials:** Reaction with water will generate heat. Avoid contact with: Acids. Alcohols. Amines. Water. Ammonia. Bases. Metal compounds. Moist air. Strong oxidizers. Reaction with water will generate carbon dioxide.

**Hazardous decomposition products:** Decomposition products depend upon temperature, air supply and the presence of other materials. Gases are released during decomposition.

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## **11. TOXICOLOGICAL INFORMATION**

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*Toxicological information appears in this section when such data is available.*

### **Acute toxicity**

#### **Acute oral toxicity**

Product test data not available. Refer to component data.

#### **Acute dermal toxicity**

Product test data not available. Refer to component data.

#### **Acute inhalation toxicity**

Product test data not available. Refer to component data.

### **Skin corrosion/irritation**

Product test data not available. Refer to component data.

### **Serious eye damage/eye irritation**

Product test data not available. Refer to component data.

### **Sensitization**

Product test data not available. Refer to component data.

### **Specific Target Organ Systemic Toxicity (Single Exposure)**

Product test data not available. Refer to component data.

### **Specific Target Organ Systemic Toxicity (Repeated Exposure)**

Product test data not available. Refer to component data.

### **Carcinogenicity**

Product test data not available. Refer to component data.

### **Teratogenicity**

Product test data not available. Refer to component data.

### **Reproductive toxicity**

Product test data not available. Refer to component data.

### **Mutagenicity**

Product test data not available. Refer to component data.

### **Aspiration Hazard**

Product test data not available. Refer to component data.

## **COMPONENTS INFLUENCING TOXICOLOGY:**

### **Diisononyl phthalate**

**Acute oral toxicity**

LD50, Rat, > 10,000 mg/kg

**Acute dermal toxicity**

LD50, Rabbit, > 3,160 mg/kg No deaths occurred at this concentration.

**Acute inhalation toxicity**

LC50, Rat, male and female, 4 Hour, dust/mist, > 4.4 mg/l No deaths occurred following exposure to a saturated atmosphere.

**Skin corrosion/irritation**

Brief contact is essentially nonirritating to skin.

Prolonged contact may cause slight skin irritation with local redness.

**Serious eye damage/eye irritation**

May cause slight temporary eye irritation.

Corneal injury is unlikely.

**Sensitization**

Did not cause allergic skin reactions when tested in humans.

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No signs of respiratory sensitization have been reported.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

In animals, effects have been reported on the following organs after ingestion:

Kidney.

Liver.

**Carcinogenicity**

Kidney effects and/or tumors have been observed in male rats. These effects are believed to be species specific and unlikely to occur in humans. Liver effects and/or tumors have been observed in rats. These effects are believed to be species specific and unlikely to occur in humans.

**Teratogenicity**

Has been toxic to the fetus in laboratory animals at doses toxic to the mother. Did not cause birth defects in laboratory animals.

**Reproductive toxicity**

In laboratory animals, excessive doses toxic to the parent animals caused decreased weight and survival of offspring. There were no effects on fertility at any dose.

**Mutagenicity**

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

**Aspiration Hazard**

Based on physical properties, not likely to be an aspiration hazard.



**4,4' -Methylenediphenyl diisocyanate**

**Acute oral toxicity**

LD50, Rat, > 2,000 mg/kg No deaths occurred at this concentration.

**Acute dermal toxicity**

LD50, Rabbit, > 9,400 mg/kg

**Acute inhalation toxicity**

LC50, Rat, 1 Hour, dust/mist, 2.24 mg/l

**Skin corrosion/irritation**

Prolonged contact may cause moderate skin irritation with local redness.

Repeated contact may cause moderate skin irritation with local redness.

May stain skin.

**Serious eye damage/eye irritation**

May cause moderate eye irritation.

May cause slight temporary corneal injury.

**Sensitization**

Skin contact may cause an allergic skin reaction.

Animal studies have shown that skin contact with isocyanates may play a role in respiratory sensitization.

May cause allergic respiratory reaction.

MDI concentrations below the exposure guidelines may cause allergic respiratory reactions in individuals already sensitized.

Asthma-like symptoms may include coughing, difficult breathing and a feeling of tightness in the chest. Occasionally, breathing difficulties may be life threatening.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

May cause respiratory irritation.

Route of Exposure: Inhalation

Target Organs: Respiratory Tract

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

Tissue injury in the upper respiratory tract and lungs has been observed in laboratory animals after repeated excessive exposures to MDI/polymeric MDI aerosols.

**Carcinogenicity**

Lung tumors have been observed in laboratory animals exposed to respirable aerosol droplets of MDI/Polymeric MDI (6 mg/m<sup>3</sup>) for their lifetime. Tumors occurred concurrently with respiratory irritation and lung injury. Current exposure guidelines are expected to protect against these effects reported for MDI.

**Teratogenicity**

Has been toxic to the fetus in laboratory animals at doses toxic to the mother. Did not cause birth defects in laboratory animals.

**Reproductive toxicity**

No relevant data found.

**Mutagenicity**

Genetic toxicity data on MDI are inconclusive. MDI was weakly positive in some in vitro studies; other in vitro studies were negative. Animal mutagenicity studies were predominantly negative.

**Aspiration Hazard**

Based on physical properties, not likely to be an aspiration hazard.

**Tris(nonylphenyl) phosphite**

**Acute oral toxicity**

LD50, Rat, male and female, > 10,000 mg/kg

**Acute dermal toxicity**

LD50, Rabbit, > 2,000 mg/kg OECD 402 or equivalent No deaths occurred at this concentration.

**Acute inhalation toxicity**

The LC50 has not been determined.

**Skin corrosion/irritation**

Brief contact may cause slight skin irritation with local redness.

**Serious eye damage/eye irritation**

May cause slight eye irritation.  
Corneal injury is unlikely.

**Sensitization**

Has caused allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:  
No relevant data found.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

Based on available data, repeated exposures are not anticipated to cause additional significant adverse effects.

**Carcinogenicity**

Did not cause cancer in laboratory animals.

**Teratogenicity**

Did not cause birth defects in laboratory animals.

**Reproductive toxicity**

In animal studies, did not interfere with reproduction.

**Mutagenicity**

In vitro genetic toxicity studies were negative.

**Aspiration Hazard**

Based on available information, aspiration hazard could not be determined.

**Hexamethylene-1,6-diisocyanate homopolymer**

**Acute oral toxicity**

LD50, Rat, female, > 2,500 mg/kg No deaths occurred at this concentration.

**Acute dermal toxicity**

LD50, Rabbit, male and female, > 2,000 mg/kg No deaths occurred at this concentration.

**Acute inhalation toxicity**

LC50, Rat, male, 4 Hour, dust/mist, 0.543 mg/l

LC50, Rat, female, 4 Hour, dust/mist, 0.39 mg/l

**Skin corrosion/irritation**

Brief contact may cause slight skin irritation with local redness.

Prolonged contact may cause skin irritation with local redness.

**Serious eye damage/eye irritation**

May cause eye irritation.

**Sensitization**

Skin contact may cause an allergic skin reaction.

Hexamethylene diisocyanate is a potent skin sensitizer. Severe skin rash/allergic skin reactions have been noted in people exposed to aerosols/vapors of heated material.

No signs of respiratory sensitization have been reported.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

May cause respiratory irritation.

Route of Exposure: Inhalation

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

Decreased lung function has been associated with overexposure to isocyanates.

**Carcinogenicity**

No relevant data found.

**Teratogenicity**

No relevant data found.

**Reproductive toxicity**

No relevant data found.

**Mutagenicity**

In vitro genetic toxicity studies were negative.

**Aspiration Hazard**

Based on physical properties, not likely to be an aspiration hazard.

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## **12. ECOLOGICAL INFORMATION**

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*Ecotoxicological information appears in this section when such data is available.*

## **Toxicity**

### **Diisononyl phthalate**

#### **Acute toxicity to fish**

Not expected to be acutely toxic to aquatic organisms.

LC50, Danio rerio (zebra fish), 96 Hour, > 102 mg/l, Directive 67/548/EEC, Annex V, C.1.

#### **Acute toxicity to aquatic invertebrates**

No toxicity at the limit of solubility

EC50, Daphnia magna (Water flea), 48 Hour, > 74 mg/l, Directive 67/548/EEC, Annex V, C.2.

#### **Acute toxicity to algae/aquatic plants**

No toxicity at the limit of solubility

EC50, Desmodesmus subspicatus (green algae), 72 Hour, > 88 mg/l, Directive 67/548/EEC, Annex V, C.3.

NOEC, Desmodesmus subspicatus (green algae), 72 Hour, 88 mg/l, Directive 67/548/EEC, Annex V, C.3.

#### **Toxicity to bacteria**

Based on data from similar materials

EC50, 30 min, > 83.9 mg/l, OECD Test Guideline 209

#### **Chronic toxicity to fish**

Based on data from similar materials

NOEC, Oryzias latipes (Orange-red killifish), 284 d, 18.5 - 24.5 mg/l

#### **Chronic toxicity to aquatic invertebrates**

NOEC, Daphnia magna (Water flea), 21 d, > 101 mg/l

### **4,4' -Methylenediphenyl diisocyanate**

#### **Acute toxicity to fish**

The measured ecotoxicity is that of the hydrolyzed product, generally under conditions maximizing production of soluble species.

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

Based on information for a similar material:

LC50, Danio rerio (zebra fish), static test, 96 Hour, > 1,000 mg/l, OECD Test Guideline 203 or Equivalent

#### **Acute toxicity to aquatic invertebrates**

Based on information for a similar material:

EC50, Daphnia magna (Water flea), static test, 24 Hour, > 1,000 mg/l, OECD Test Guideline 202 or Equivalent

#### **Acute toxicity to algae/aquatic plants**

Based on information for a similar material:

NOEC, Desmodesmus subspicatus (green algae), static test, 72 Hour, Growth rate inhibition, 1,640 mg/l, OECD Test Guideline 201 or Equivalent

#### **Toxicity to bacteria**

Based on information for a similar material:

EC50, activated sludge, static test, 3 Hour, Respiration rates., > 100 mg/l

**Toxicity to soil-dwelling organisms**

EC50, Eisenia fetida (earthworms), Based on information for a similar material:, 14 d, > 1,000 mg/kg

**Toxicity to terrestrial plants**

EC50, Avena sativa (oats), Growth inhibition, 1,000 mg/l

EC50, Lactuca sativa (lettuce), Growth inhibition, 1,000 mg/l

**Tris(nonylphenyl) phosphite**

**Acute toxicity to fish**

Material is highly toxic to aquatic organisms on an acute basis (LC50/EC50 between 0.1 and 1 mg/L in the most sensitive species tested).

LC50, Danio rerio (zebra fish), Static, 96 Hour, 10 mg/l

**Acute toxicity to aquatic invertebrates**

EC50, Daphnia magna (Water flea), 48 Hour, 0.3 mg/l

**Acute toxicity to algae/aquatic plants**

ErC50, alga Scenedesmus sp., 72 Hour, Growth rate inhibition, > 100 mg/l

**Toxicity to bacteria**

IC50, activated sludge, 3 Hour, > 100 mg/l

**Chronic toxicity to aquatic invertebrates**

NOEC, Daphnia magna (Water flea), 21 d, 0.1 mg/l

**Hexamethylene-1,6-diisocyanate homopolymer**

**Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

NOEC mortality, Danio rerio (zebra fish), static test, 96 Hour, > 100 mg/l, OECD Test Guideline 203 or Equivalent

**Acute toxicity to aquatic invertebrates**

NOEC, Daphnia magna (Water flea), static test, 48 Hour, > 100 mg/l, OECD Test Guideline 202 or Equivalent

**Acute toxicity to algae/aquatic plants**

EC50, alga Scenedesmus sp., static test, 72 Hour, Biomass, > 1,000 mg/l

**Toxicity to bacteria**

EC50, activated sludge, Respiration inhibition, 3 Hour, > 1,000 mg/l, OECD 209 Test

**Persistence and degradability**

**Diisononyl phthalate**

**Biodegradability:** Material is readily biodegradable. Passes OECD test(s) for ready biodegradability. Material is ultimately biodegradable (reaches > 70% mineralization in OECD test(s) for inherent biodegradability).

10-day Window: Not applicable

**Biodegradation:** 74 %  
**Exposure time:** 28 d  
**Method:** OECD Test Guideline 301C or Equivalent  
10-day Window: Not applicable  
**Biodegradation:** > 99 %  
**Exposure time:** 28 d  
**Method:** OECD Test Guideline 302A or Equivalent  
10-day Window: Not applicable  
**Biodegradation:** 70.5 %  
**Exposure time:** 28 d  
**Method:** OECD Test Guideline 301F or Equivalent

**Theoretical Oxygen Demand:** 2.64 mg/mg

**Stability in Water (1/2-life)**

Hydrolysis, half-life, 3.4 year, pH 7, Half-life Temperature 25 °C, Estimated.  
Hydrolysis, half-life, 0.34 year, pH 8, Half-life Temperature 25 °C, Estimated.

**Photodegradation**

**Test Type:** Half-life (indirect photolysis)  
**Sensitization:** OH radicals  
**Atmospheric half-life:** 5.487 Hour  
**Method:** Estimated.

**4,4' -Methylenediphenyl diisocyanate**

**Biodegradability:** In the aquatic and terrestrial environment, material reacts with water forming predominantly insoluble polyureas which appear to be stable. In the atmospheric environment, material is expected to have a short tropospheric half-life, based on calculations and by analogy with related diisocyanates.  
10-day Window: Not applicable  
**Biodegradation:** 0 %  
**Exposure time:** 28 d  
**Method:** OECD Test Guideline 302C or Equivalent

**Tris(nonylphenyl) phosphite**

**Biodegradability:** Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.  
10-day Window: Fail  
**Biodegradation:** < 4 %  
**Exposure time:** 28 d  
**Method:** OECD Test Guideline 301D or Equivalent

**Hexamethylene-1,6-diisocyanate homopolymer**

**Biodegradability:** For this family of materials: In the aquatic and terrestrial environment, material reacts with water forming predominantly insoluble polyureas which appear to be stable. In the atmospheric environment, material is expected to have a short tropospheric half-life, based on calculations and by analogy with related diisocyanates.  
10-day Window: Fail  
**Biodegradation:** 1 %  
**Exposure time:** 28 d  
10-day Window: Fail  
**Biodegradation:** 18 %  
**Exposure time:** 28 d

**Method:** OECD Test Guideline 302C or Equivalent

**Bioaccumulative potential**

**Diisononyl phthalate**

**Bioaccumulation:** Based on data from similar materials Bioconcentration potential is low (BCF less than 100 or log Pow greater than 7).

**Partition coefficient: n-octanol/water(log Pow):** 8.8 - 9.7 OECD Test Guideline 117 or Equivalent

**Bioconcentration factor (BCF):** < 3 Oncorhynchus mykiss (rainbow trout)

**4,4' -Methylenediphenyl diisocyanate**

**Bioaccumulation:** Bioconcentration potential is low (BCF < 100 or Log Pow < 3). Reacts with water. In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

**Bioconcentration factor (BCF):** 92 Cyprinus carpio (Carp) 28 d

**Tris(nonylphenyl) phosphite**

**Bioaccumulation:** Bioconcentration potential is low (BCF less than 100 or log Pow greater than 7).

**Partition coefficient: n-octanol/water(log Pow):** 20.05 Estimated.

**Hexamethylene-1,6-diisocyanate homopolymer**

**Bioaccumulation:** In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

**Mobility in soil**

**Diisononyl phthalate**

Expected to be relatively immobile in soil (Koc > 5000).

**Partition coefficient (Koc):** > 5000 Estimated.

**4,4' -Methylenediphenyl diisocyanate**

In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

**Tris(nonylphenyl) phosphite**

Expected to be relatively immobile in soil (Koc > 5000).

**Partition coefficient (Koc):** > 5000 Estimated.

**Hexamethylene-1,6-diisocyanate homopolymer**

In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

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## **13. DISPOSAL CONSIDERATIONS**

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**Disposal methods:** DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local

laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device.

**Treatment and disposal methods of used packaging:** Empty containers should be recycled or otherwise disposed of by an approved waste management facility. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. Do not re-use containers for any purpose.

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## **14. TRANSPORT INFORMATION**

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### **DOT**

Not regulated for transport

### **Classification for SEA transport (IMO-IMDG):**

**Transport in bulk  
according to Annex I or II  
of MARPOL 73/78 and the  
IBC or IGC Code**

Not regulated for transport  
Consult IMO regulations before transporting ocean bulk

### **Classification for AIR transport (IATA/ICAO):**

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

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## **15. REGULATORY INFORMATION**

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**Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312**

Respiratory or skin sensitisation



**Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313**

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) Section 103**

Calculated RQ exceeds reasonably attainable upper limit.

| Components                           | CASRN    | RQ (RCRA Code) |
|--------------------------------------|----------|----------------|
| 4,4' -Methylenediphenyl diisocyanate | 101-68-8 | 5000 lbs RQ    |

**California Prop. 65**

WARNING: This product can expose you to chemicals including Diisononyl phthalate, Phthalic acid, di-C8-10-branched alkyl esters, C9-rich, which is/are known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**United States TSCA Inventory (TSCA)**

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

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## 16. OTHER INFORMATION

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**Hazard Rating System**

**NFPA**

| Health | Flammability | Instability |
|--------|--------------|-------------|
| 1      | 1            | 0           |

**Revision**

Identification Number: 12088437 / A749 / Issue Date: 02/23/2023 / Version: 2.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

**Legend**

|            |  |
|------------|--|
| ACGIH      | USA. ACGIH Threshold Limit Values (TLV)  |
| AEL *      | 8 & 12 hr. TWA   |
| C          | Ceiling limit  |
| Dow IHG    | Dow Industrial Hygiene Guideline   |
| DUPONT AEL | DuPont AEL (Acceptable Exposure Limit)   |
| OSHA P0    | USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)               |
| OSHA Z-1   | USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants |
| STEL       | Short term exposure limit  |
| TWA        | 8-hour, time-weighted average  |

**Full text of other abbreviations**

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely

Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

#### **Information Source and References**

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

DDP Specialty Electronic Materials US, LLC urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

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