PERFORMANCE PROPERTIES

HARD-COATING FOR POLYCARBONATE

- Post-Coated, applied after polycarbonate has been formed
- Superior Abrasion & Scratch Resistance
- Solvent / Chemical Resistance

Property	Method	Values
Transparency	550nm, 2mm thick	90.0%
Adhesion	ASTM D3359-87	100/100
#0000 Steel Wool	Haze Gain – ASTM D1044 Z26.1 100 cycle, 500 gram	<3%
Pencil Hardness	ASTM D 3363	7H
Chemical/Solvent Resistance	5% HCL - Acetic Acid - Xylene - Petroleum Ether Acetone - Isopropanol - Nitro-Methane	All Pass
Weathering Resistance	QUV Weathering Exterior Exposure (Arizona, Florida)	1000 hrs; 5 years

ANTI-FOG

PERFORMANCE PROPERTIES

PERMANENT ANTI-FOG COATING FOR POLYCARBONATE

- ➤ Post-Coated, applied after polycarbonate has been formed
- ➤ Mar / Scratch Resistance

Property	Method	Values	
Transparency	ASTM D E284, E1348, E4060	97.0%	
Adhesion	ASTM D3359-B	100/100	
Pencil Hardness	ASTM D 3363	3H – 4H	
Water Resistance	ASTM D70	Pass	
Impact Resistance	ASTM D2794	Pass	
Steam	30 Second Steam Test	Pass	
Freeze	10 Minute Freeze Test	Pass	

POLYCARBONATE vs. GLASS

Using formed polycarbonate (Lexan[®]) gives you multiple advantages over glass:

✓ 1/2 the weight **×** 250 times stronger

➤ Noise reduction

➤ Light transmittance

▼ Thermal Properties

➤ Ability to fit custom cabs/enclosures

WE	IGHT	Lbs./ft. ²			
Sheet Thickness:	.118"	.177"	.236"	.375"	.500"
SHIELDS®	.73	1.10	1.46	2.34	3.12
Glass	1.60	2.40	3.20	4.80	6.40
% Advantage Over Glass	54%	54%	54%	51%	51%

LIGHT TRANSMITTANCE		IMPACT STRENGTH ASTM D3763		
Sheet Thickness	% Value of Visible Light	Sheet Thickness	Max. Load Energy for Impact	
.118"	86	.118"	55 Ft-Lbs	
.177"	85	.177"	80 Ft-Lbs	
.236"	83	.236"	110 Ft-Lbs	
.375"	79	.375"	160 Ft-Lbs	
.500"	75	.500"	220 Ft-Lbs	

DROP DART IMPACT RESISTANCE 5-pound steel dart, 1" diameter tip, Measured in Ft-Lbs							
1/ ₄ " Polycarbonate							
¹ / ₄ " Acrylic							
¹ / ₄ " Tempered Glass							
1/4" Laminated Glass	5	10	20	//	200		

SOUND TRANSMISSION STC Rating							
Sheet Thickness: .118" .236" .500"							
SHIELDS®	25	31	34				
Glass	23	27	32				
% Advantage Over Glass	8%	13%	6%				

SUMMER HEAT GAIN BTU/hrsq°F							
Sheet Thickness: .118" .177" .236" .375" .500"							
SHIELDS®	.97	.93	.90	.83	.77		
Glass	1.04	1.04	1.04	1.03	1.03		
% Advantage Over Glass	7%	11%	14%	19%	25%		

WINTER HEAT LOSS BTU/hrsq°F							
Sheet Thickness: .118" .177" .236" .375" .500"							
SHIELDS [®]	1.05	1.01	.96	.88	.82		
Glass	1.16	1.15	1.14	1.11	1.09		
% Advantage Over Glass	10%	12%	16%	21%	25%		