



THE PERRY COMPANY
WWW.PERRY-CO.COM

500 S. VALLEY MILLS DRIVE
 WACO, TX 76711
 PHONE: 800-755-4269
 FAX: 254-756-2166

INSTALLATION INSTRUCTIONS:

7030106 – 1/2" and 7030106T - 1/2" (Tinted)

With Mechanical Fastening System

Replacement Windshield Fits: Kubota Skid Steer Loader SSV 65 /75

Hardware Kit:

- 7 – 1/4" x 1/2" Hex Bolts
- 11 – 1/4" Nylon Locknuts
- 4 – 1/4" x 1/2" x 5/16" Barrel Nuts
- 9' – 1/4" Foam Tape (Weather Stripping)

Components:

- 1 – Lower Inside Driver Retainer – 9" (7030106 AD)
- 1 – Lower Inside Pass. Retainer – 9" (7030106 AP)
- 1 – Upper Inside Driver Retainer – 3-1/2" (7030106 BD)
- 1 – Upper Inside Pass. Retainer – 3-1/2" (7030106 BP)
- 1 – Top Inside Retainer – 15" (7030106 C)
- 2 – Lower Outside Retainers – 9" (7030106 D)
- 2 – Upper Outside Retainers – 3-1/2" (7030106 E)
- 1 – Top Outside Retainer – 15" (7030106 F)
- 1 – Bottom Driver Retainer – 6-1/2" (7030106 GD)
- 1 – Bottom Pass. Retainer – 6-1/2" (7030106 GP)



7030106 GD



7030106 D



7030106 D



7030106 GP



7030106 AP



7030106 AD



7030106 F



7030106 E



7030106 E



7030106 C



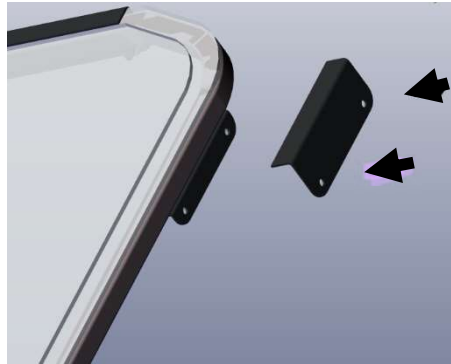
7030106 BD



7030106 BP



NOTE: The routered side of the polycarbonate is the exterior of the windshield. The wiper motor should be on the (traditional) passenger side of the track loader.



Step 1: Remove Factory Door, Handles and Wiper / Wiper Motor

After removing the door from the track loader, remove the upper and lower handles along with the wiper and wiper motor in preparation to remove the glass.

Step 2: Remove the Glass from the Windshield Frame

Use a utility knife or similar apparatus to remove the glass from the windshield frame by cutting through the windshield adhesive.

Step 3: Remove adhesive from the Windshield Frame

Use a utility knife or similar apparatus to **remove any leftover adhesive** from the windshield frame. The windshield frame needs to be clear of obstructions between the **windshield frame** and the polycarbonate replacement windshield.



Step 4: Apply Clear RTV Silicone to the Door Frame (Exterior Face)

Apply a thin **bead of Clear RTV Silicone** around the **exterior face** of the door frame. This bead should be located between the polycarbonate and the door frame after the polycarbonate is installed. Either Clear RTV Silicone shown below is recommended.

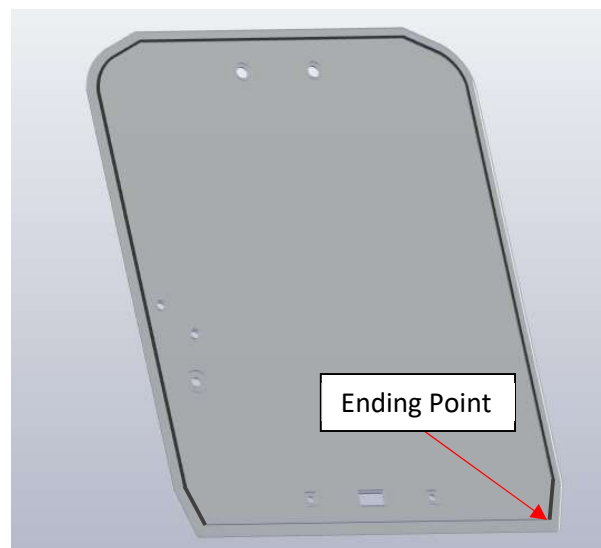
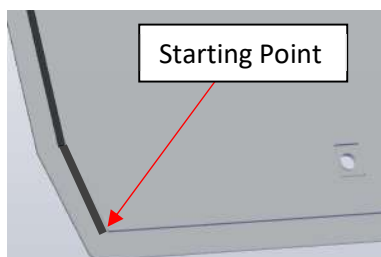
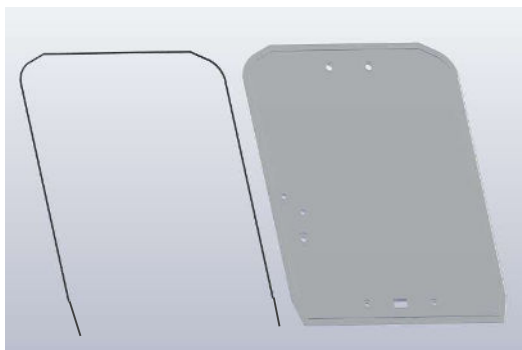


US Part Number: 80050 US Part Number: 80855
Canada Part Number: 59103 Canada Part Number: 59113



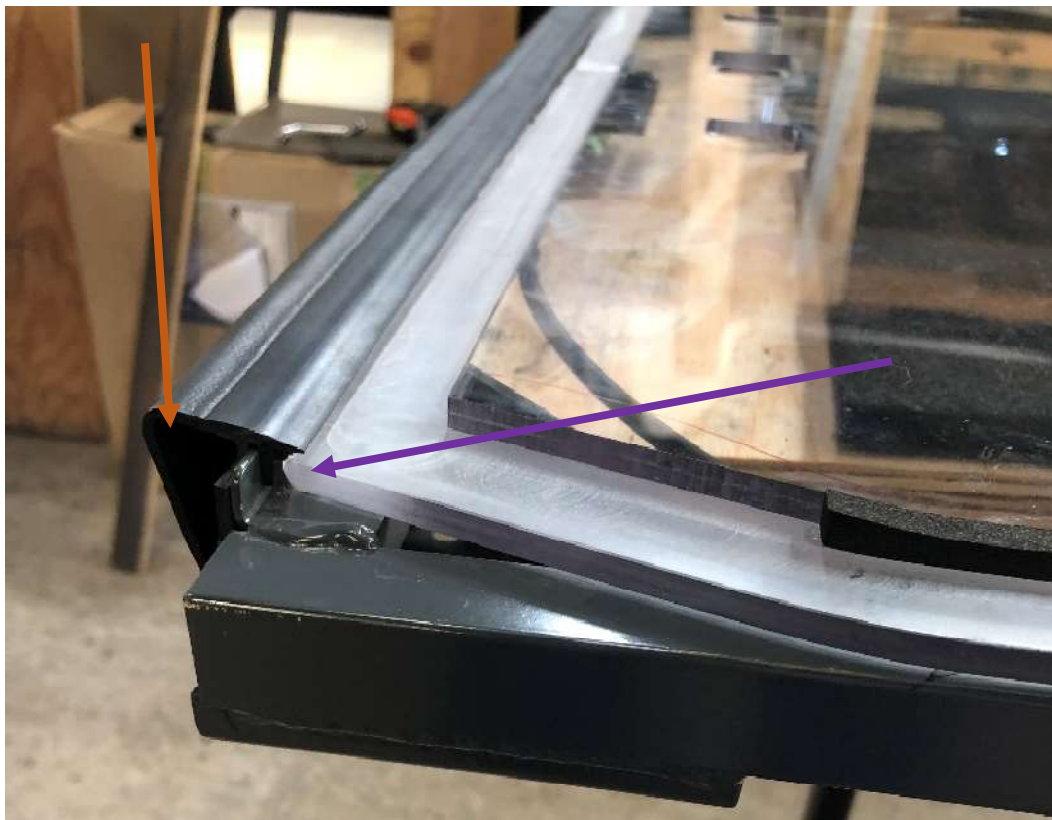
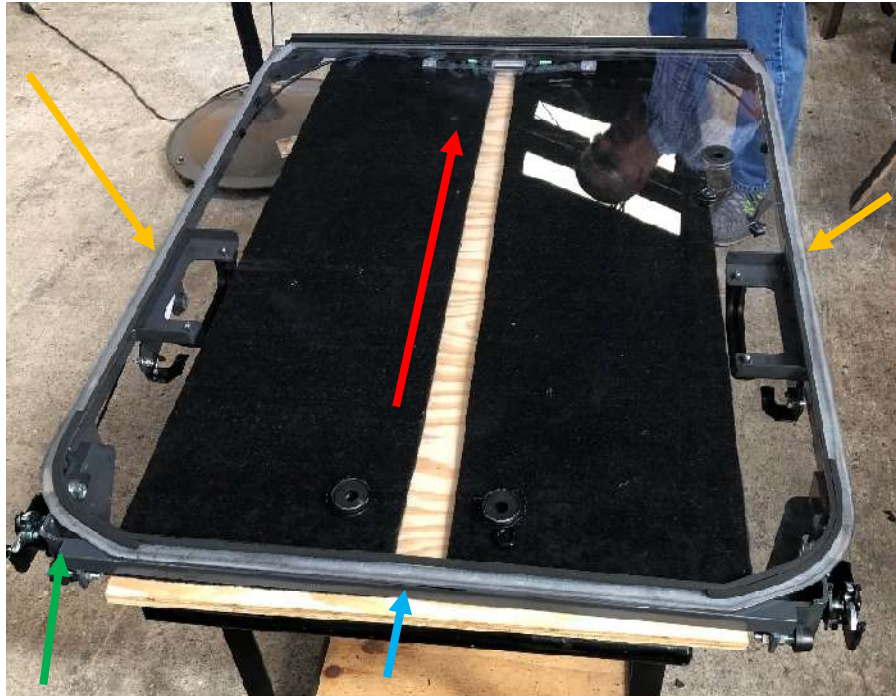
Step 5: Install the Weather Stripping to the Polycarbonate Replacement Windshield

Install the **weather stripping** to the **polycarbonate windshield** as shown below.



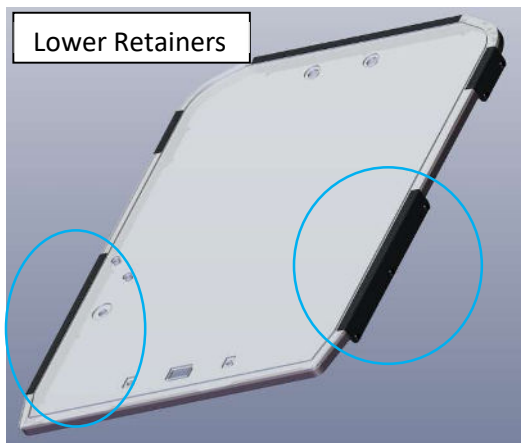
Step 6: Position the Polycarbonate Replacement Windshield on the Windshield Frame

Now that the windshield frame is clean and clear of obstructions, place the polycarbonate windshield replacement on the windshield frame as shown below. Make sure the polycarbonate is flush to the top and sides of the windshield frame which will cause the bottom of the polycarbonate to press tightly against the bottom OEM trim.



Step 7: Install the Lower Retainers (Inner and Outer 9" Long)

Install the lower **inner** and **outer** retainers. Make sure the **inner retainer notches** are positioned around the **OEM plastic clips**.

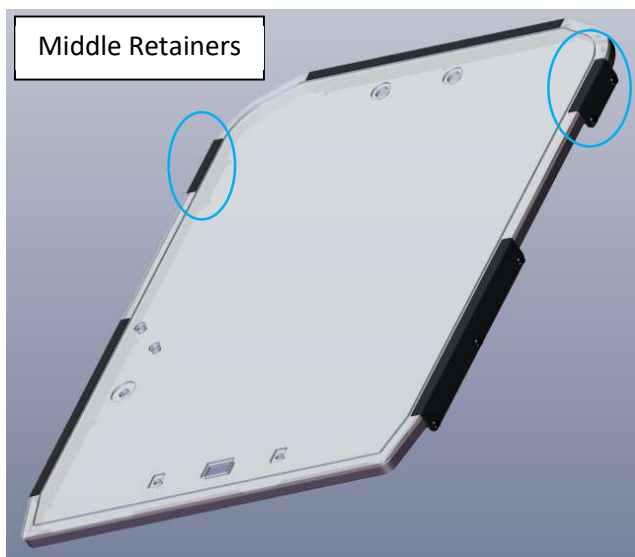


Use **2 – 1/4" Nylon Locknuts** to attach the **inner** and **outer** retainers. Leave the hardware loose until all the retainers are installed.

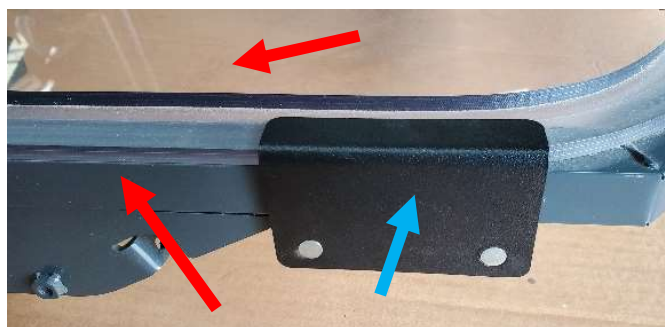


Step 8: Install the Upper Retainers (Inner and Outer 3-1/2" Long)

Install the upper **inner** and **outer** retainers. Make sure the **inner retainer notches** are positioned around the **OEM plastic clips**.

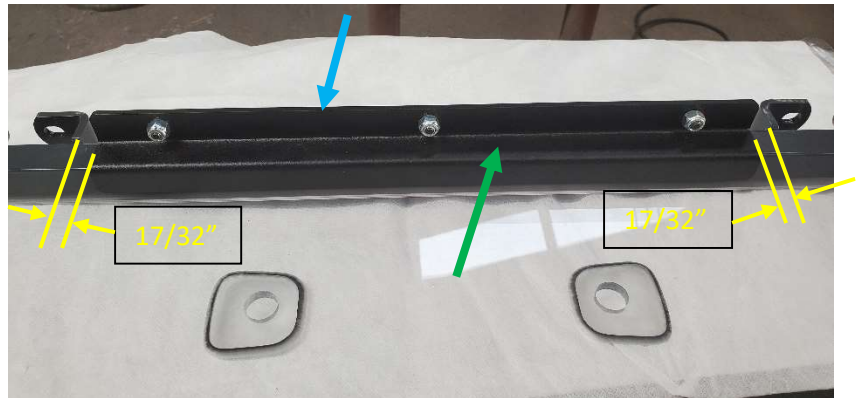
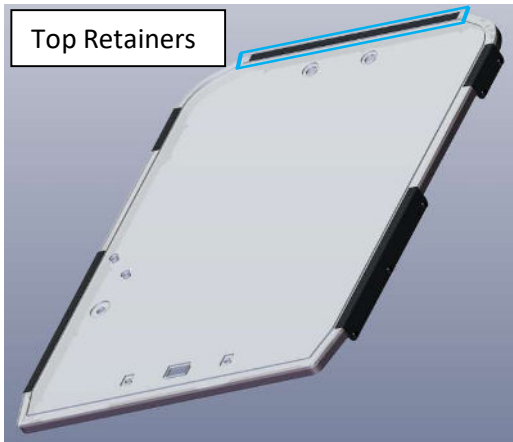


Use 2 - 1/4" Nylon Locknuts (Upper Holes) and to attach the **inner** and **outer** retainers. Leave the hardware loose until all the retainers are installed.

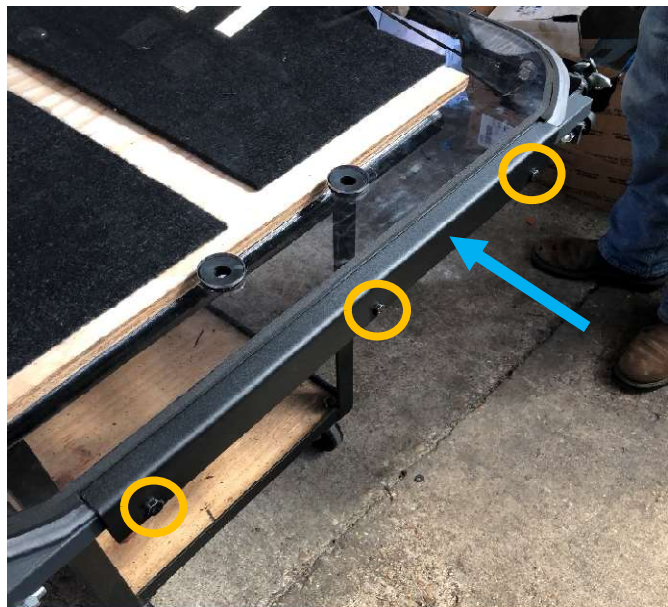


Step 9: Install the Top Retainers (Inner and Outer 15" Long)

Install the top **inner** and **outer** retainers. Make sure to center the top retainers on the windshield frame (approx. $17/32$ " from welded bracket to retainer).

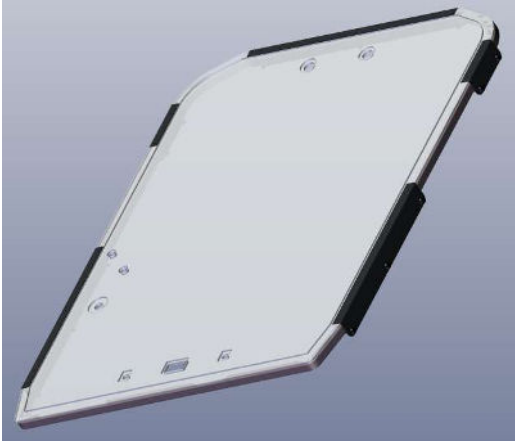


Use 3 – $1/4$ " x $1/2$ " Hex bolts and 3 – $1/4$ " Nylon Locknuts to attach the **inner** and **outer** retainers. Leave the hardware loose until all the retainers are installed.



Step 10: Install the Bottom Retainers (6-1/2" Long)

Install the bottom retainers. Make sure the **inner retainer notches** are positioned around the **OEM plastic clips**.



Use **2 – 1/4" x 1/2" Hex bolts** and **3 – 1/4" x 1/2" x 5/16" Barrel Nuts** to attach the **bottom** retainers. Leave the hardware loose until all the retainers are installed.



The final step to install the retainer system is to **tighten all the retainers and hardware** you have installed **starting with the side retainers**. You will then reinstall the upper and lower factory handles and the wiper assembly. Once all the factory components have been reinstalled, reinstall the windshield in track loader which will complete this installation.